

Date: Wednesday, 09/04/2008 9:18:13 AM
 User: Julie Lecocq

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : RUBBER CUSHION
 Job Number : 38500
 Estimate Number : 12981
 P.O. Number :
 This Issue : 09/04/2008 S.O. No. :
 Prsht Rev. : NC Part Number : D3595063450
 First Issue : / / Type : SMALL /MED FAB Drawing Number : D3595 REV A
 Previous Run : 38498 Project Number : N/A
 Material :
 Due Date : 16/04/2008 Qty: 50 Um: Each
 Written By :
 Checked & Approved By : JLD 08.4.09
 Comment : Est Rev:A New Issue 07-08-07 JLM Verified By: E

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 D3595 Rubber Cushion (per sq ft)



2.5 MAT NOT PULLED



Comment: Qty.: 0.0206 sf(s)/Unit Total : 1.0290 sf(s)

Rubber Cushion (per sq ft) .125" thk

Batch: 103838 IB 8-5-5

2.0 WATER JET FLOW WATER JET



Comment: FLOW WATER JET

1-Cut as per Dwg D3595

Dwg Rev: A IB 8-5-5

Prog Rev: A

(92)

2-Deburr if necessary

3.0 QC2 INSPECT PARTS AS THEY COME OFF MACHINE



IB 8-5-5



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0 QC8 SECOND CHECK



count

Comment: SECOND CHECK

8 08/05/06 (92)

5.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: LG

ml 08 05 06

(92)

3003

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Drawing Name: RUBBER CUSHION

Job Number: 38500

Part Number: D3595063450

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



08/05/08
JA

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



MF 08-05-07

Dart Aerospace Ltd

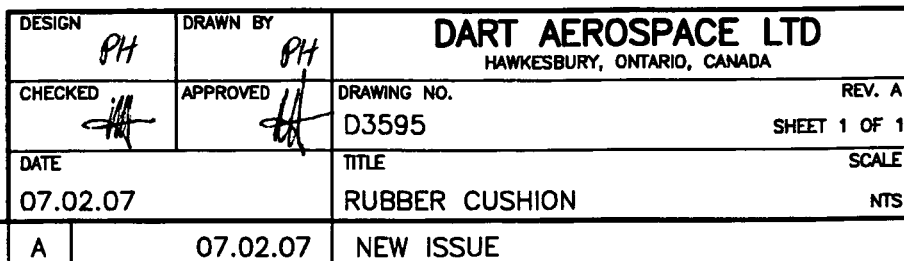
W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



RELEASED

07.02.14

Diagram illustrating the dimensions of a rectangular plate:

- 0.125 (STOCK, REF)**: Dimension indicating the stock allowance on the left side of the plate.
- LENGTH (REF)**: Dimension indicating the length of the plate.
- WIDTH (REF)**: Dimension indicating the width of the plate.

SPECIFICATION: D3595-XXX-YYY RUBBER CUSHION

WIDTH |
LENGTH

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 38500

EG: 0.75"x4.30" RUBBER CUSHION = D3595-075-430

NOTES

- 1) MATERIAL: BLACK NEOPRENE SHEET, 0.125 THICK,
80 DUROMETER (REF DART SPEC. M-NE080-S.125)
- 2) FINISH: NONE
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

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